ROLL	TIER 1	ROLL	TIER 2	ROLL	TIER 3	ROLL	TIER 4
1	Advanced Artillery	1,2	Heavy Artillery	1,2,3	Artillery Barrage	1,2	Long Ranged Artillery
	Each Artillery unit can support 2 Infantry units; increasing Infantry Attack value by +1		Artillery units attack value increases to 3		Each Artillery unit rolls 2 dice to Attack or Defend for the 1st combat round only		Artillery can attack enemy units up to 1 space away for the 1st battle round only (Same rules as Offshore Bombardments)
2	Mechanized Infantry	1.2.3	Dug In Defenses (Trench Warfare)	1,2	Special Forces	1,2	Paratroopers
	Each Infantry unit that is matched up with a Tank can move 2 spaces along with the Tank		Each Infantry units Defense value increases to 3 when defending against an Attack		Infantry units Attack value increases to 2. (3 if matched with Artillery)		1 Infantry unit can be loaded onto a Bomber. Infantry performs a Surprise Attack for the 1st combat round. Must stop at 1st enemy territory reached. (Bomber can also attack enemy units)
3	War Bonds	1,2,3	Increased Factory Production	1,2	Improved Ship Yards		Battleship 17
	Add 1D6 worth of IPCs at the end of each Collect Income Phase		2 additional units may be placed at each Industrial Complex. 1/2 off to repair your own Industrial Complexes		Reduce IPC costs for Sea units. New costs are:		Aircraft Carrier 11 Cruiser 10 Destroyer 7 Transport 6
				3,4	Improved Land Unit Production Reduce IPC cost for all land units by 1		Submarine 5
				5,6	Lend / Lease Program May build up to 24 IPCs worth of units on a single friendly IC. Place on mobilization zone. Roll 1D6, on a 6, enemy intercepts and destroys all units. On 1-5, Friendly Nation takes control of new units		
		4,5,6	Advanced Technology and Tactics	1,2	Nuclear Fission	1	Nuclear Weapons
					Research for Nuclear Weapons		Atomic Bomb Costs 25 IPCs. Roll 1 dice per enemy unit, Attacks on a 5. Enemy units hit can not return fire. ICS take equal amount of damage. IPC value of territory is permanently reduced by 1/2 (Rounded down). Adjust IPC tracker
					Propulsion Advancements		Increased Engine Power
				3,4	Advancements in combusion engines and propulsion technologies	1,2,3	All Ships can move 1 additional space (Ships may not exceed 3 spaces of movement)
4	Scramble Fighters Up to 3 Fighters can help defend friendly adjacent territories from an	1,2				4,5,6	Jet Fighter Fighters now Attack at 4 and Defend at 5 Air Superiority
	attack. Fighters must come from a territory with an IC and moves into the defending zone AFTER the			1,2,3	Long-Range Aircraft Add 2 movement to all Fighters and Bombers		Fighters serving as Bomber Escorts or Interceptors increase Attack values by +1
	attackers combat movement has been made. Surviving Fighters return to original space upon completion of combat.			4,5,6	Heavy Bomber Bombers roll 2 dice when attacking or making a Strategic Bombing Raid	1,2,3	Strategic Bomber Bombers are modified to carry, deliver, and deploy Atomic Bombs. Bombers can now move 10 spaces
5	Decoy Ruse X3	1,2		1,2,3	Armored Tanks	1,2,3	Heavy Tanks
	Only once per turn and only on the 1st round of combat, Your Defending land units may set up 1D6 Decoys.	,	Research for Advanced Technology and		Tank Defense value increases to 4		Tank Attack value increases to 4
	(Announce if using a Decoy Ruse before attacking dice are rolled) Roll 1D6, you may flip that many dice of the Attacker (IE: A 1 can become a 6). After the Decoy has been used, you have 1		Improved Military Tactics	1,2,3	Radar AA Gun Attack value increases to 2 Industrial Complex built in AA guns also hit at 2	1,2,3	Rockets Each AA Gun can attack an IC up to 3 spaces away at 1D6 damage
	less Decoy Ruse until you run out. Use a Die to keep track of how many Decoys are left. Only 1 Decoy can be used per space or zone.			1	Espionage May move any number of units from an adjacent Territory or Sea Zone onto a space where friendly units are about to be attacked to increase defense	1,2	Stolen Research Data For every 1 Research token purchased, get 1 token free.
6	Naval Escorts	1,2		1,2	Aggressive Submarines (Super Subs)	1 2 3	Advanced Submarines
	Cruisers in a Sea Zone with at least 1 Aircraft Carrier or Troop Transport increases it Defense value to 4.				Submarines attack value increases to 3 (Defense value is still at 1)		Submarines roll 2 dice for all Surprise Attacks. Defense value increases to 2
	Destroyers in a Sea Zone with at least 1 Troop Transport increases its Defense value to 3			3,4	Improved Naval Warfare Naval Warships may reroll missed attacks	1,2,3	Naval Air Defense Battleships, Cruisers and Destroyers can each defend against attacking aircraft on the 1st round of battle only (like AAA Guns). Roll 1 dice for each attacking airplane. Attack hits on a 1 (On 2 if developed Radar) Any fighters hit are immediatley destroyed.
				5	Dreadnought Battleships	1,2,3	Flagship
					Battleships roll 2 dice to Attack and Defend	_,_,J	I of your Battleships can be designated as a Flagship for 5 IPCs. The Flagship has +1 health and boosts Attack values for all Warships you own in the same Zone by +1 (including itself)
				6	Heavy Cruiser	1,2	Anti-Submarine Warfare
		3,4	Fast Convoys]]	Cruisers can move up to 3 spaces. Cruisers also have ability to detect Submarines as Destroyers do		Each Destroyers Attack value increases to 3 whenever an enemy Submarine is present
			Transports being escorted by a Cruiser can	1,2	High Capacity Troop Transports	1,2	High Capacity Aircraft Carriers
L			move 3 Sea Zones along with the Cruiser	I	Transports can carry 2 Infantry plus any 1 land unit		Carriers can carry up to 3 fighters

PHASE 1: RESEARCH & DEVELOPMENT	IN THIS PHASE, YOU MAY ATTEMPT TO DEVELOP IMPROVED MILITARY TECHNOLOGY.						
	TO DO SO, YOU MUST BUY RESEARCHERS THAT GIVE YOU A CHANCE FOR A SCIENTIFIC BREAKTHROUGH.						
	EACH RESEARCHER TOKEN WILL GRANT YOU ONE DIE THAT PROVIDES A CHANCE TO UNLOCK THAT TECHNOLOGICAL ADVANCEMENT.						
STEP 1: BUY RESEARCHER TOKENS							
EACH RESEARCHER TOKEN COSTS 5	; IPCs AND YOU MAY BUY AS MANY AS YOU WISH						
STEP 2: IDENTIFY THE RESEARCH YOU ARE TR	YING TO UNLOCK						
SOME RESEARCH IS HARDER TO UN	ILOCK THAN OTHERS						
STEP 3: ROLL RESEARCH DICE							
FOR EACH RESEARCHER YOU HAVE	, ROLL ONE DIE:						
SUCCESS: IF YOU ROLL AT LEAST OF	LL AT LEAST ONE OF THE NUMBERS NEEDED, YOU HAVE MADE A TECHNOLOGICAL BREAKTHROUGH. DISCARD ALL OF YOUR RESEARCH TOKENS AND MOVE TO STEP 4						
FAILURE: IF YOU DO NOT ROLL ON	E OF THE NUMBERS NEEDED, YOUR RESEARCH HAS FAILED. KEEP ALL RESEARCH TOKENS PURCHASED AND CONTINUE TO THE "PURCHASE UNIT" PHASE						
STEP 4: MARK DEVELOPMENTS							
PLACE TOKEN ON COMPLETED TEC	HNOLOGICAL ADVANCEMENTS						
ONLY ONE TECHNOLOGICAL ADVA	NCEMENT CAN BE MADE EACH TURN						
CONTINUE TO THE "PURCHASE UN	IT" PHASE						